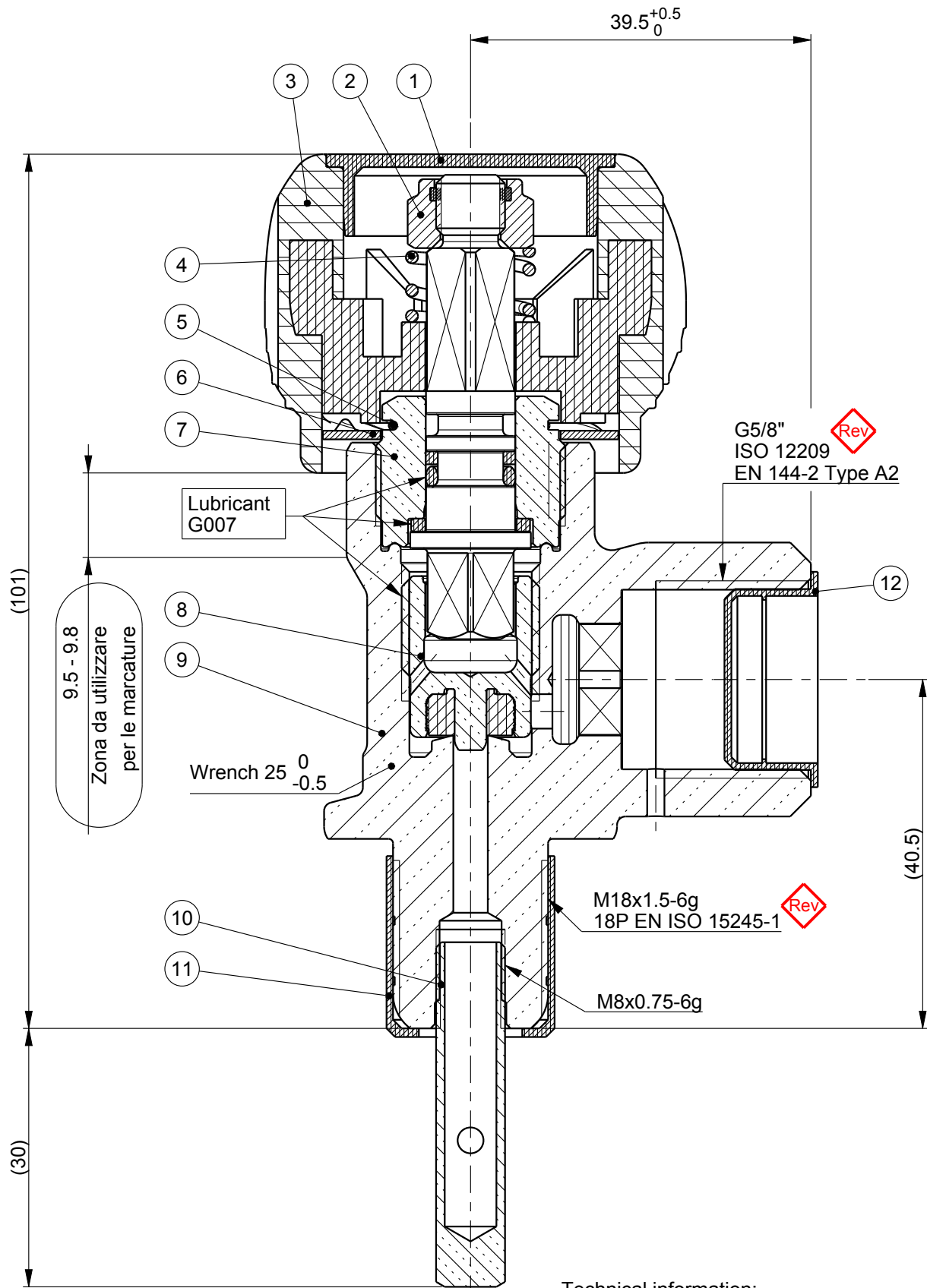


Rev REMOVED ITEM
MARKING OR OTHER



Cleaned for O₂ service

Chromium plated valve

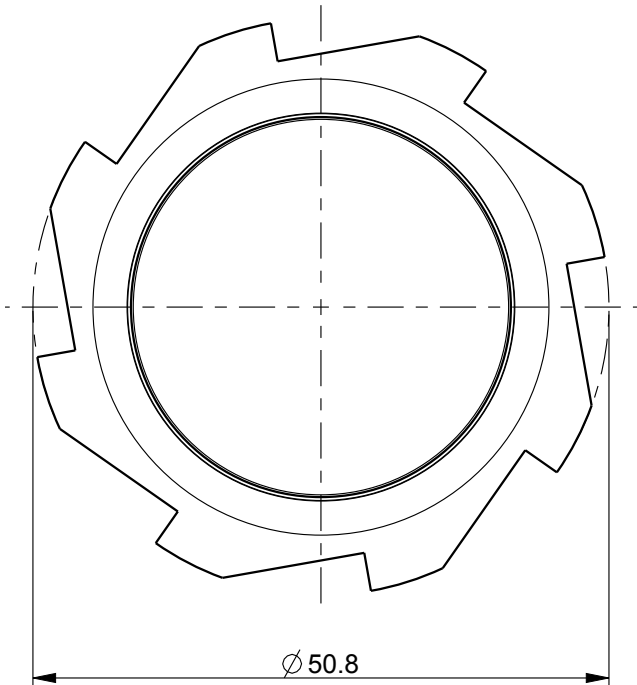
Valve with anticlosing system

Markings on raw body:

- SABRE
- 300

Markings:

- CAVAGNA GROUP symbol: 
- EU
- ISO V
- 18P
- A2/300 bar
- EN144-1/-2
- AIR
- Year and month of construction (Ex.:2019/01)
- (production order)
-  (see 2001101737) (Height 2.5mm as per agreements with NOBO)



12	Protection cap	1	Polyethylene	1601101046
11	Pipe protection cap 18 with hole 12	1	Polyethylene	1671505504
10	Dip tube,chromium-plated	1	Cu Zn39 Pb3 (CW614N) EN 12164	1271680102
9	Chromed Extreme Body M18or-G5/8" DIN477/50	1	Cu Zn40 Pb2 (CW617N) EN 12165	0171686135
8	Assembled piston	1	/	0379500031
7	Assembled spindle	1	/	1379500237
6	Washer	1	Stainless Steel AISI 430	1571101194
5	Safety ring	1	Stainless steel AISI 302	0571104015
4	Spring	1	Stainless steel AISI 302	0701100018
3	Black rubber Handwheel	1	FORPRENE 6E1	0279500114
2	Handwheel Nut	1	Zinc-coated Steel -6-th Class	1071100047
1	Blue Ral 5002 Protection cap	1	Polypropilene	1671105654

POS	DENOMINATION	Q.ty	MATERIAL	DRAW NR.
DESCRIPTION				
Extreme valve for breathing Air				
GEN. TOLL. ± -		GEN. FILL. R -	ANG. TOLL. ± -	DRAFT -
RESPONS.		DRAWN	ISSUE	MATERIAL
DATE		12-11-19	12-11-19	/
SIGNATURE		Bettinsoli	Ragnoli	
ACTIVITY	NUMBER	25134	PROJECT	07412
	SIGN.	Ragnoli	REFERENCE	/
	INDEX	A9	WEIGHT Kg.	0.619
DRAW NUMBER				VOA6GAI006

Technical information:

- Temperature range: -40° +65°C
- Gland Nut Closure torque: 75 - 90 Nm
- Orifice: $\varnothing$ 4mm
- W.P.: 300 bar
- Impact test: 120 J

Materials:

- Seat Pad: PA 66
- O-Ring: EPDM
- Antifricion ring: PA 6
- Antiextrusion ring: PA 6

